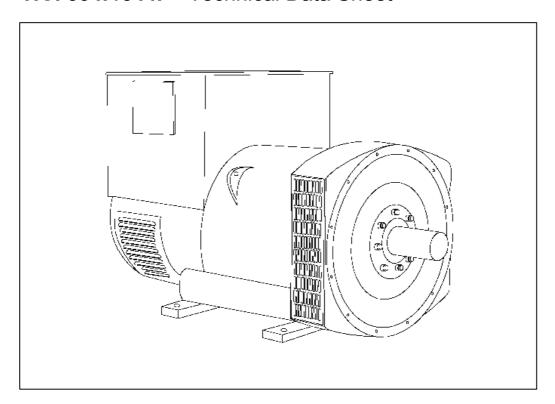


# **STAMFORD**°

# HCI 534F/544F - Technical Data Sheet







#### **STANDARDS**

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-22, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

#### **VOLTAGE REGULATORS**

#### **SX440 AVR - STANDARD**

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The SX440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

If 3-phase sensing is required with the self-excited system, the SX421 AVR must be used.

### SX421 AVR

This AVR also operates in a self-excited system. It combines all the features of the SX440 with, additionally, three-phase rms sensing for improved regulation and performance. Over voltage protection is provided via a separate circuit breaker. An engine relief load acceptance feature is built in as standard.

#### MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

#### MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

#### **WINDINGS & ELECTRICAL PERFORMANCE**

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### **TERMINALS & TERMINAL BOX**

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

#### **SHAFT & KEYS**

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### **QUALITY ASSURANCE**

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.



# **WINDING 311**

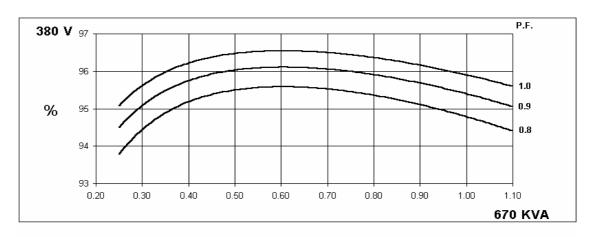
CONTROL SYSTEM SEPARATELY EYCITED BY D M.C.												
CONTROL SYSTEM SEPARATELY EXCITED BY P.M.G.												
A.V.R.	MX321 MX341											
VOLTAGE REGULATION	± 0.5 % ± 1.0 % With 4% ENGINE GOVERNING											
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)											
CONTROL SYSTEM	SELF EXCITED											
A.V.R.	SX440 SX421											
VOLTAGE REGULATION	± 1.0 % ± 0.5 % With 4% ENGINE GOVERNING											
SUSTAINED SHORT CIRCUIT	SERIES 4 C	ONTROL DO	ES NOT SUS	TAIN A SHO	RT CIRCUIT	CURRENT						
INSULATION SYSTEM				CLAS	SS H							
PROTECTION	IP23											
RATED POWER FACTOR	0.8											
STATOR WINDING	DOUBLE LAYER LAP											
WINDING PITCH	1.7											
	TWO THIRDS											
WINDING LEADS	12											
STATOR WDG. RESISTANCE	0.0037 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED											
ROTOR WDG. RESISTANCE				2.16 Ohms								
EXCITER STATOR RESISTANCE	17 Ohms at 22°C											
EXCITER ROTOR RESISTANCE	0.092 Ohms PER PHASE AT 22°C											
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others											
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%											
MAXIMUM OVERSPEED	2250 Rev/Min											
BEARING DRIVE END	BALL. 6220 (ISO)											
BEARING NON-DRIVE END	BALL. 6314 (ISO)											
	1 BEARING 2 BEARING											
WEIGHT COMP. GENERATOR		168	35 kg		1694 kg							
WEIGHT WOUND STATOR		80	5 kg		805	kg						
WEIGHT WOUND ROTOR		68	4 kg		655	kg						
WR <sup>2</sup> INERTIA		10.03	3 kgm²			9.7551	kgm <sup>2</sup>					
SHIPPING WEIGHTS in a crate		177	75 kg		1780kg							
PACKING CRATE SIZE			x 124(cm)		166 x 87 x 124(cm)							
			) Hz		60 Hz							
TELEPHONE INTERFERENCE			<2%		TIF<50							
COOLING AIR	000/000		ec 2202 cfm	1.10/05.1	1.312 m³/sec 2780 cfm							
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277				
VOLTAGE PARALLEL STAR VOLTAGE SERIES DELTA	190/110 220/110	200/115	208/120 240/120	220/127 254/127	208/120 240/120	220/127 254/127	230/133 266/133	240/138 277/138				
kVA BASE RATING FOR REACTANCE	670	670	670	650	738	775	800	825				
VALUES Xd DIR. AXIS SYNCHRONOUS	2.90	2.62	2.43	2.10	3.33		2.95	2.80				
X'd DIR. AXIS TRANSIENT	0.16	0.14	0.13	0.11	3.33 3.13 0.16 0.15		0.14	0.13				
X"d DIR. AXIS SUBTRANSIENT	0.10	0.14	0.13	0.08	0.10	0.10	0.14	0.13				
Xq QUAD. AXIS REACTANCE	2.42	2.19	2.03	1.75	2.66	2.50	2.36	2.23				
X"q QUAD. AXIS SUBTRANSIENT	0.25	0.23	0.21	0.18	0.31	0.29	0.27	0.26				
XL LEAKAGE REACTANCE	0.05	0.04	0.04	0.03	0.05	0.05	0.04	0.04				
X2 NEGATIVE SEQUENCE	0.18	0.16	0.15	0.13	0.21	0.20	0.19	0.18				
X <sub>0</sub> ZERO SEQUENCE	0.08	0.08	0.07	0.06	0.09 0.08 0.08 0.0							
REACTANCES ARE SATURAT	ATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED											
T'd TRANSIENT TIME CONST.	0.08s											
T"d SUB-TRANSTIME CONST.	0.012s											
T'do O.C. FIELD TIME CONST.				2.5								
Ta ARMATURE TIME CONST.				0.01								
SHORT CIRCUIT RATIO 1/Xd												

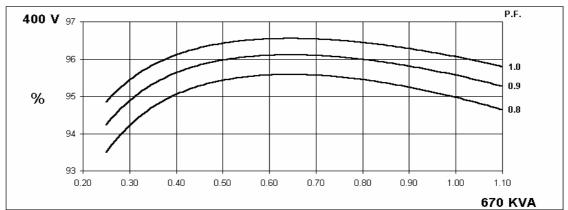
50 Hz

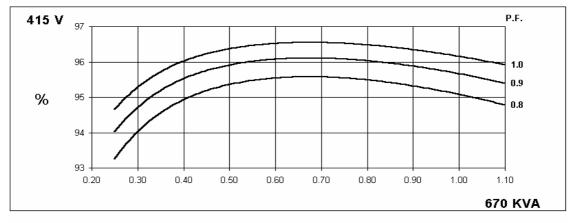
# **HCI534F/544F** Winding 311

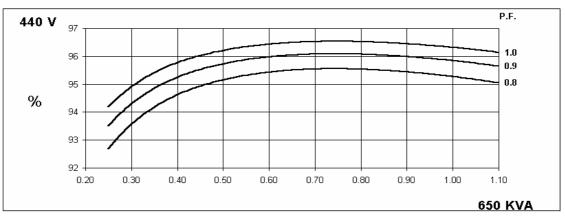


# THREE PHASE EFFICIENCY CURVES







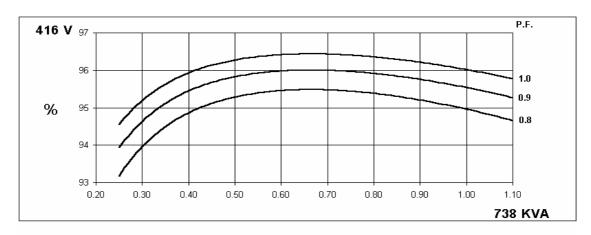


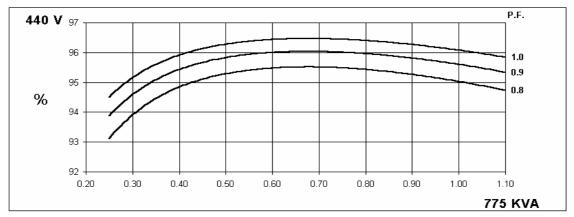


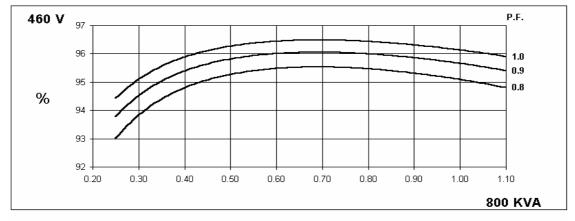
# Winding 311

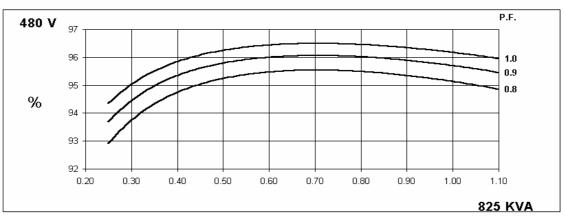
60 Hz

# THREE PHASE EFFICIENCY CURVES





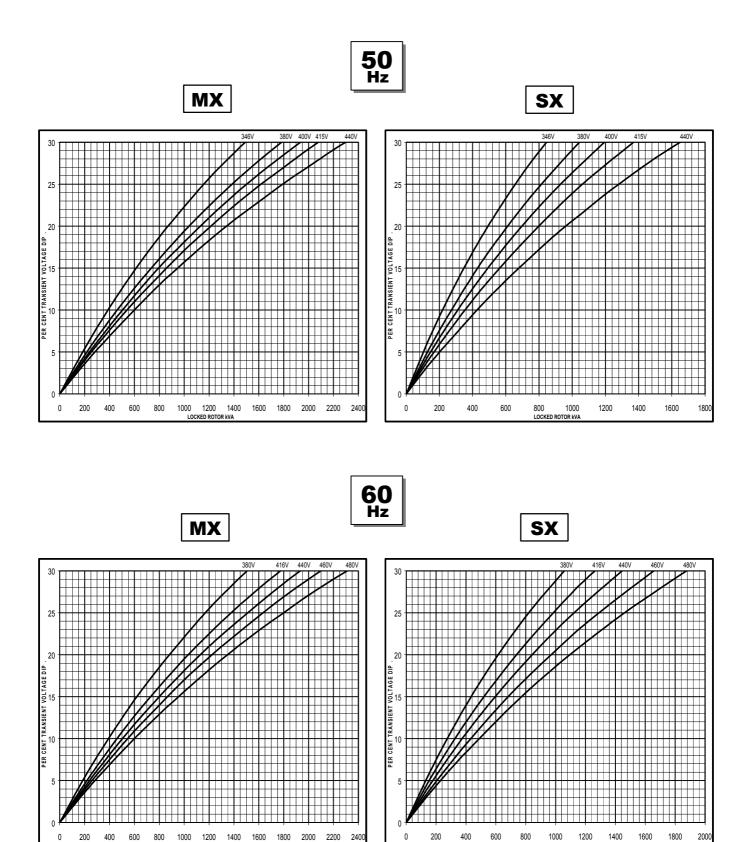






Winding 311

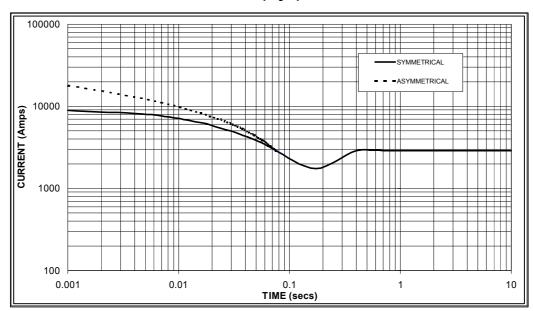
# **Locked Rotor Motor Starting Curve**





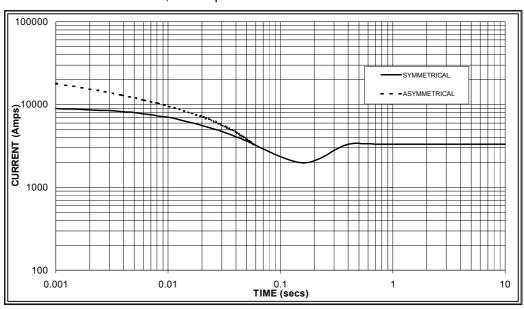
# Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.

50 Hz



Sustained Short Circuit = 2,900 Amps

60 Hz



### Sustained Short Circuit = 3,300 Amps

#### Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50	Hz	60Hz							
Voltage	Factor	Voltage	Factor						
380v	X 1.00	416v	X 1.00						
400v	X 1.06	440v	X 1.06						
415v	X 1.09	460v	X 1.12						
440v	X 1.12	480v	X 1.20						
The evertained evenue to value is senatent inner a stive									

The sustained current value is constant irrespective of voltage level

#### Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

#### Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown:

Parallel Star = Curve current value X 2 Series Delta = Curve current value X 1.732







## **RATINGS**

- LUTINITE -																	
	Class - Temp Rise Cont. F - 105/40°C			Cont. H - 125/40°C			Standby - 150/40°C				Standby - 163/27°C						
50	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
Hz	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	620	620	620	600	670	670	670	650	710	710	710	690	738	738	738	715
	kW	496	496	496	480	536	536	536	520	568	568	568	552	590	590	590	572
	Efficiency (%)	95.0	95.2	95.3	95.4	94.8	95.0	95.1	95.3	94.6	94.8	94.9	95.1	94.4	94.6	94.8	95.1
	kW Input	522	521	520	503	565	564	564	546	600	599	599	580	625	624	623	601
	0 : 0: 00	440	440	400	400	440	440	400	400	140	440	400	400	440	4.40	400	400
60	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
Hz	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
' '	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	688	719	731	750	738	775	800	825	781	819	848	875	806	844	878	906
	kW	550	575	585	600	590	620	640	660	625	655	678	700	645	675	702	725
	Efficiency (%)	95.1	95.2	95.3	95.3	95.0	95.0	95.1	95.1	94.8	94.9	94.9	95.0	94.7	94.8	94.8	94.9
	kW Input	579	604	614	630	621	653	673	694	659	690	715	737	681	712	741	764

# **DIMENSIONS**

