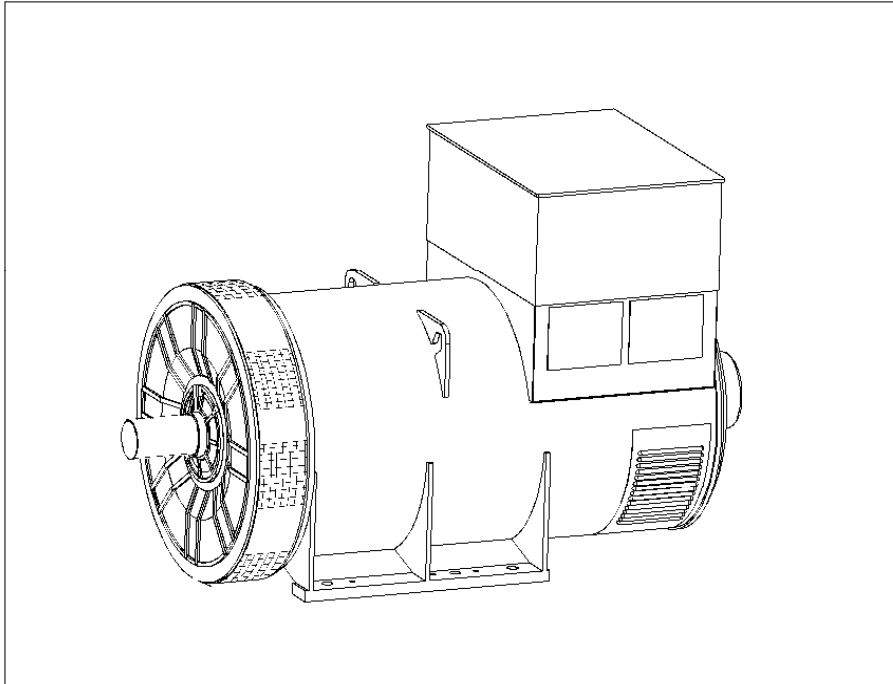




STAMFORD®

PI734A - Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

STAMFORD AC generators are designed to meet the performance requirements of IEC EN 60034-1. Other international standards, including BS5000, VDE 0530, NEMA MG1-32, AS1359, CSA C22.2, UL and CE; as well as a wide range of international Marine Certification Approvals, can be met on request. For clarification regarding compliance please contact Cummins Generator Technologies.

VOLTAGE REGULATORS**AS440 AVR - STANDARD**

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H', and meets the requirements of UL1446.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

NOTE ON REGULATION

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 Filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5°C by which the operational ambient temperature exceeds 40°C.

Note: Requirement for operating in an ambient temperature exceeding 60°C must be referred to the factory.

Note: Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing is typical of the product range.

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WINDING 312

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CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX341	MX321	
VOLTAGE REGULATION	± 1%	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

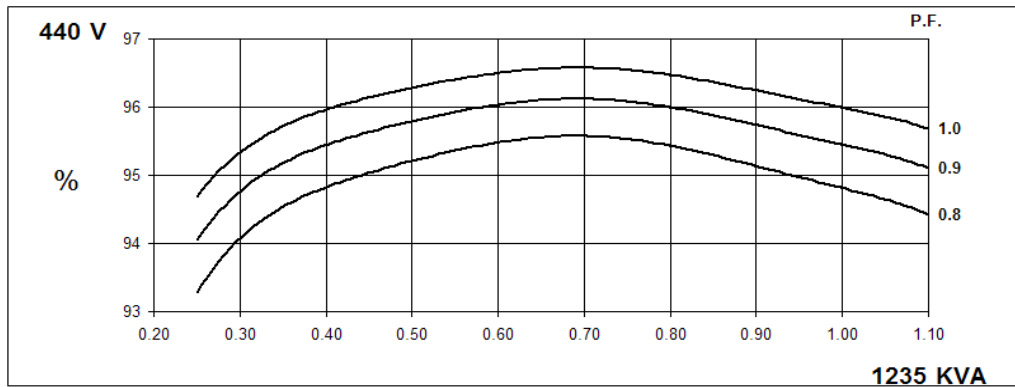
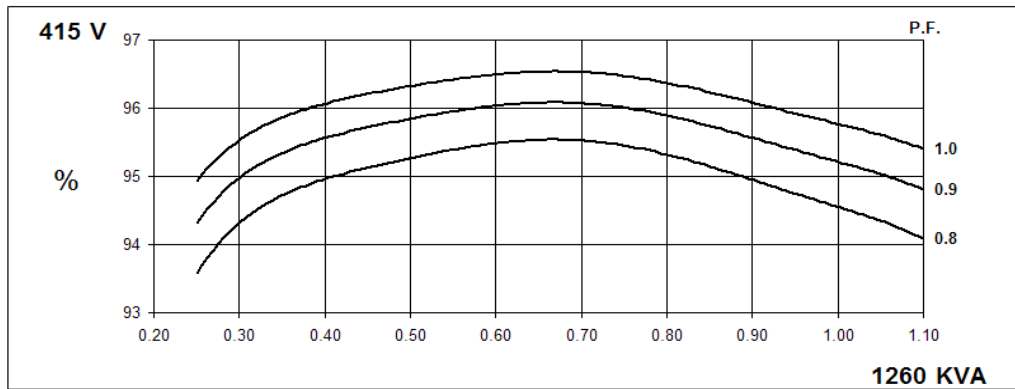
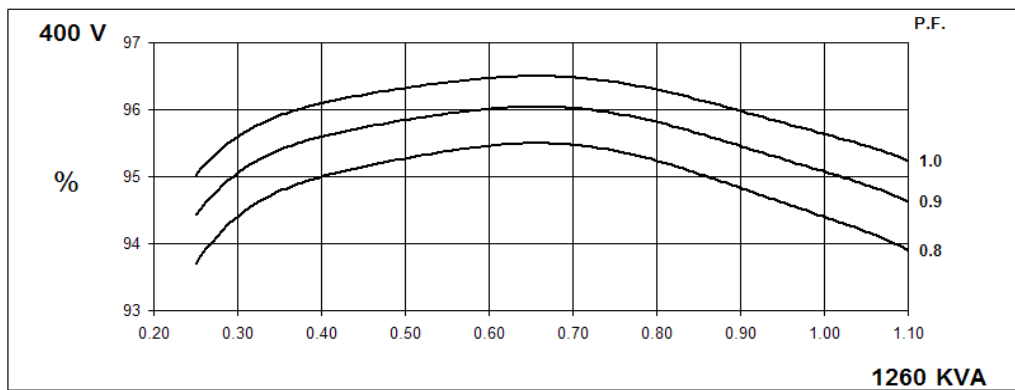
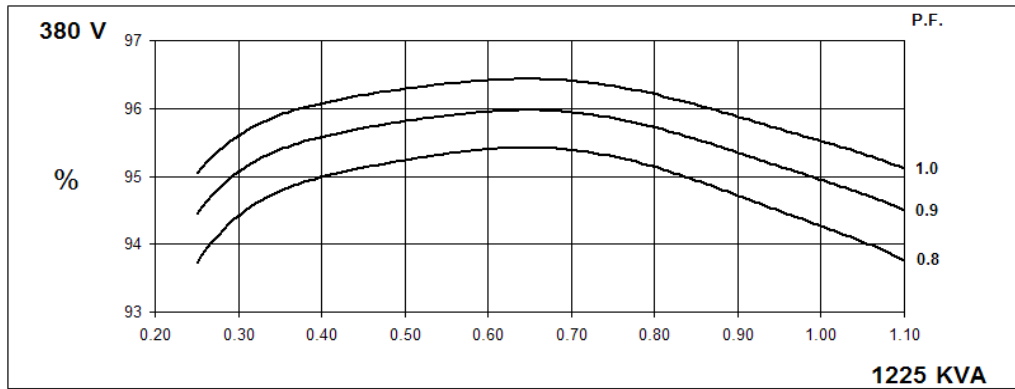
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6							
MAIN STATOR RESISTANCE	0.0016 Ohms PER PHASE AT 22°C STAR CONNECTED							
MAIN ROTOR RESISTANCE	1.67 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17.5 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.063 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6228 C3							
BEARING NON-DRIVE END	BALL. 6319 C3							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2760 kg				2710 kg			
WEIGHT WOUND STATOR	1306 kg				1306 kg			
WEIGHT WOUND ROTOR	1139 kg				1077 kg			
WR ² INERTIA	32.7498 kgm ²				31.7489 kgm ²			
SHIPPING WEIGHTS in a crate	2833kg				2779kg			
PACKING CRATE SIZE	194 x 105 x 154(cm)				194 x 105 x 154(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	2.69 m ³ /sec 5700 cfm				3.45 m ³ /sec 7300 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
kVA BASE RATING FOR REACTANCE VALUES	1225	1260	1260	1235	1375	1500	1510	1525
X _d DIR. AXIS SYNCHRONOUS	3.51	3.26	3.02	2.64	4.24	4.14	3.81	3.53
X' _d DIR. AXIS TRANSIENT	0.21	0.20	0.18	0.16	0.26	0.25	0.23	0.22
X'' _d DIR. AXIS SUBTRANSIENT	0.16	0.15	0.14	0.12	0.19	0.19	0.17	0.16
X _q QUAD. AXIS REACTANCE	2.26	2.10	1.95	1.70	2.74	2.67	2.46	2.28
X'' _q QUAD. AXIS SUBTRANSIENT	0.32	0.29	0.27	0.24	0.38	0.37	0.34	0.32
X _L LEAKAGE REACTANCE	0.04	0.04	0.03	0.03	0.05	0.05	0.04	0.04
X ₂ NEGATIVE SEQUENCE	0.22	0.21	0.19	0.17	0.27	0.26	0.24	0.23
X ₀ ZERO SEQUENCE	0.03	0.03	0.02	0.02	0.03	0.03	0.03	0.03
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED								
T' _d TRANSIENT TIME CONST.	0.13s							
T'' _d SUB-TRANSTIME CONST.	0.01s							
T' _{do} O.C. FIELD TIME CONST.	2.14s							
T _a ARMATURE TIME CONST.	0.02s							
SHORT CIRCUIT RATIO	1/X _d							

**50
Hz**

PI734A
Winding 312

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THREE PHASE EFFICIENCY CURVES

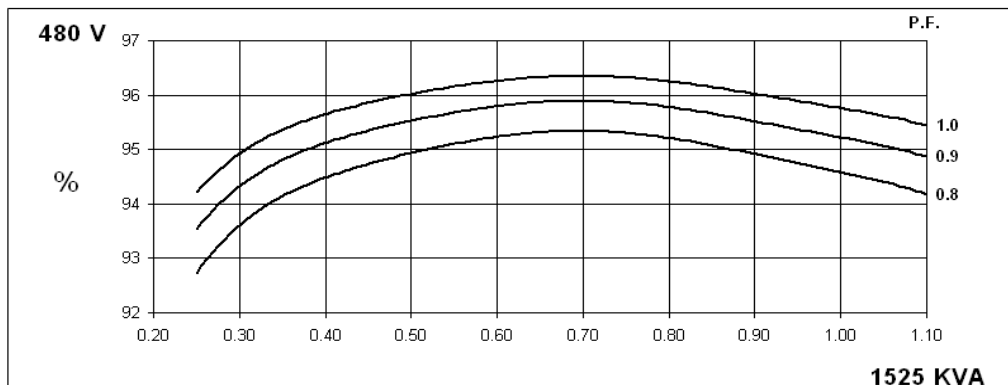
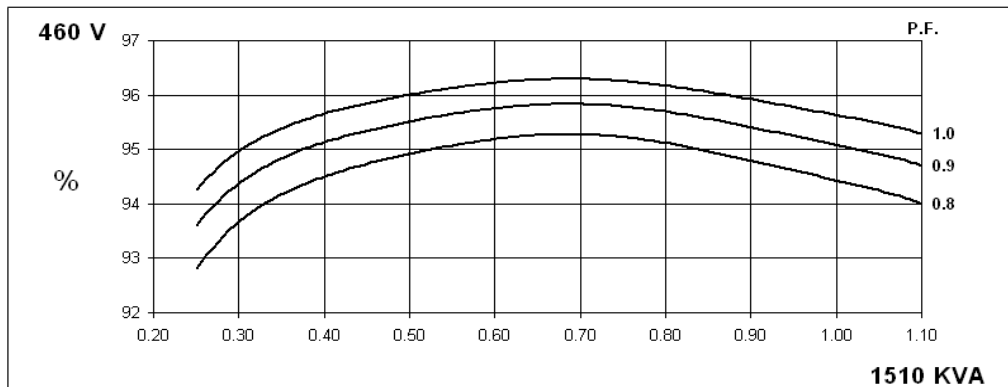
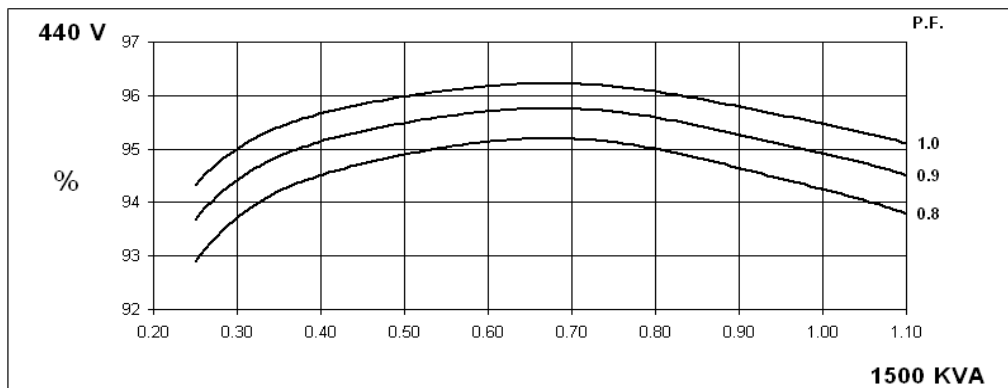
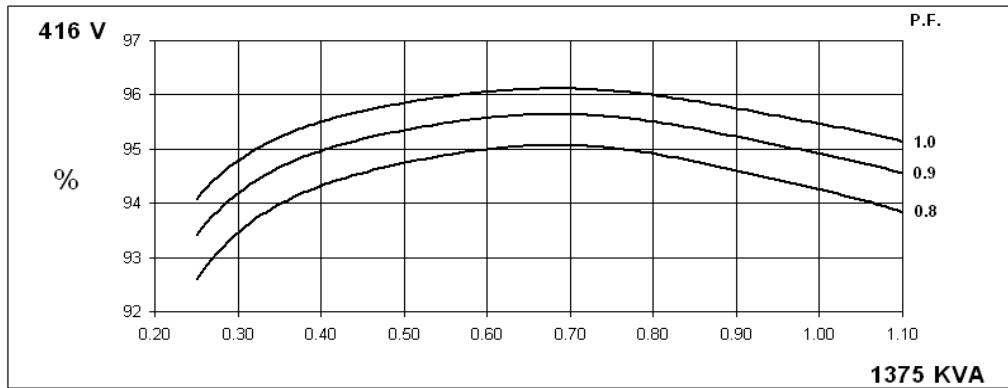


**60
Hz**

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Winding 312

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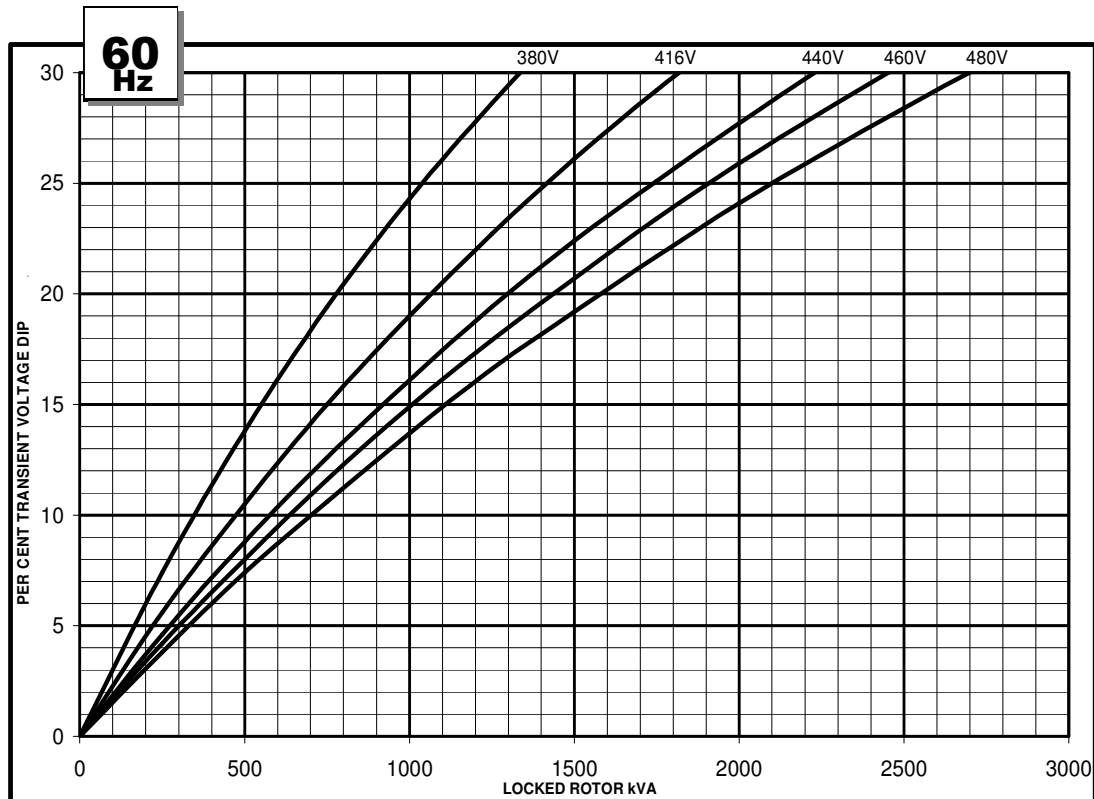
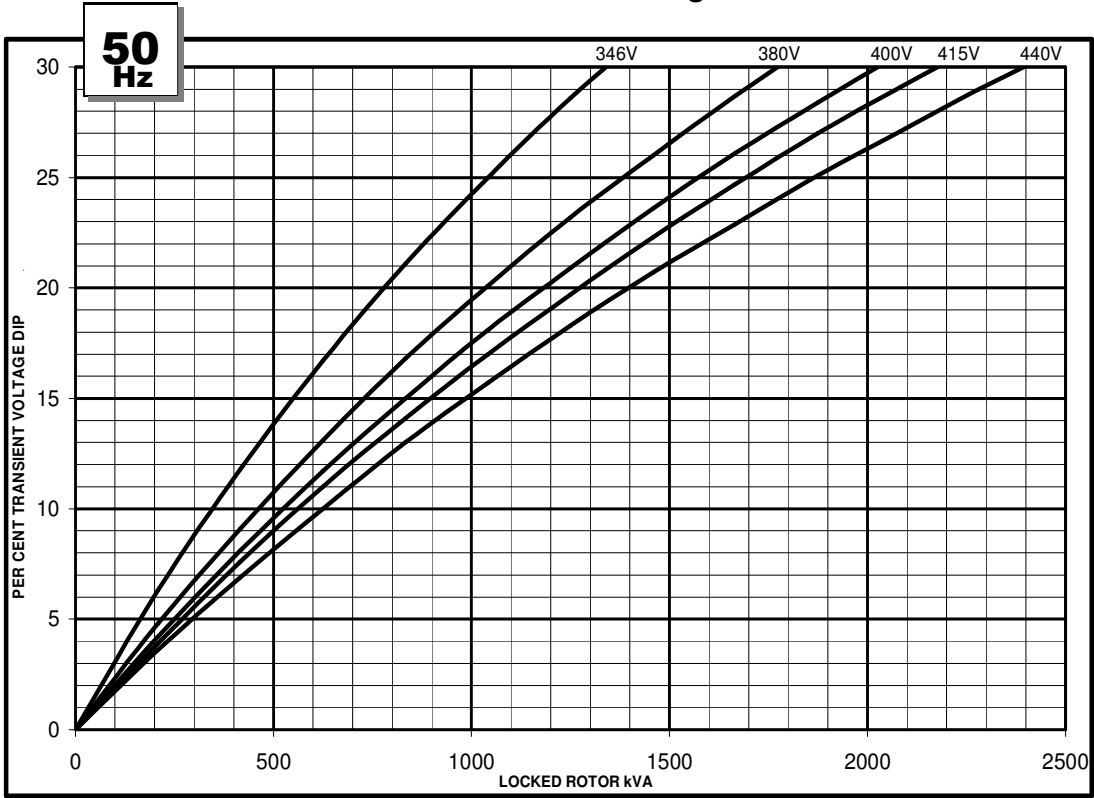
THREE PHASE EFFICIENCY CURVES



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Locked Rotor Motor Starting Curve



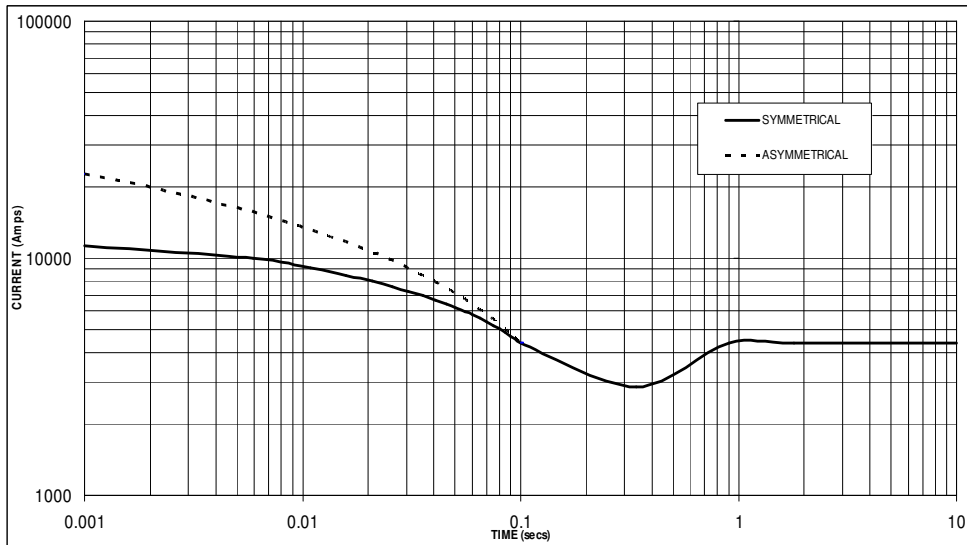
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Winding 312

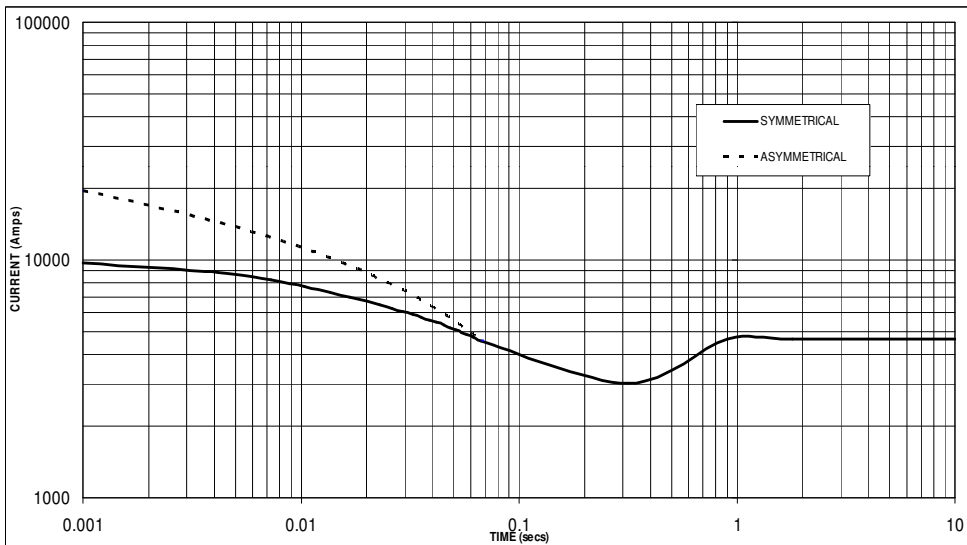
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.

**50
Hz**



Sustained Short Circuit = 4,400 Amps

**60
Hz**



Sustained Short Circuit = 4,650 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	x 1.00	416v	x 1.00
400v	x 1.05	440v	x 1.06
415v	x 1.09	460v	x 1.10
440v	x 1.16	480v	x 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines.

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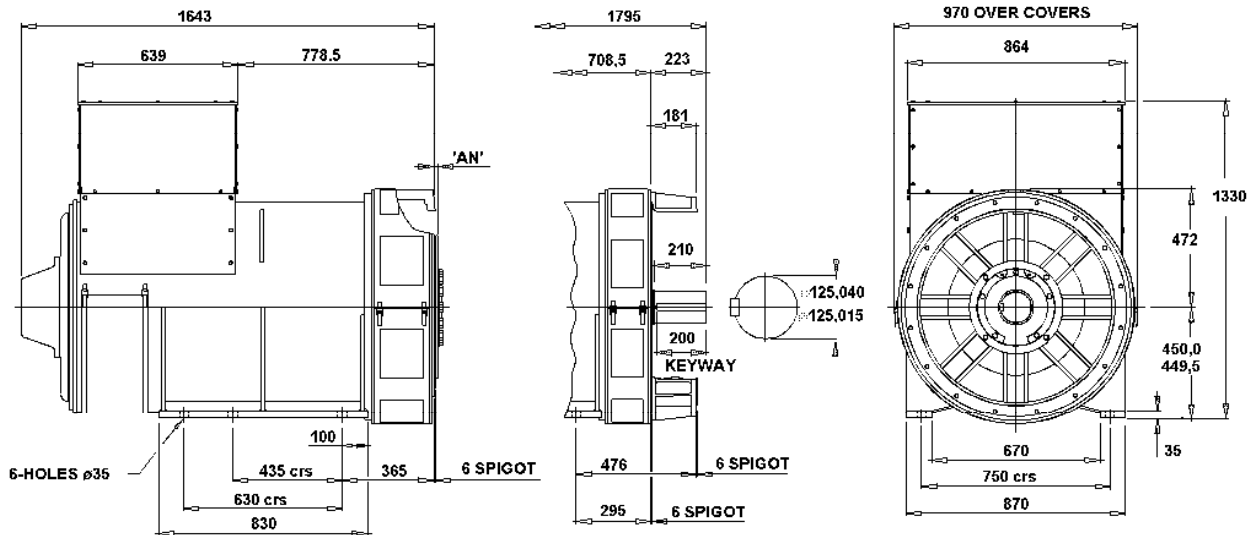
Winding 312 / 0.8 Power Factor

RATINGS

Class - Temp Rise		Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	kVA	1140	1175	1175	1150	1225	1260	1260	1235	1275	1315	1315	1290	1310	1350	1350	1325
	kW	912	940	940	920	980	1008	1008	988	1020	1052	1052	1032	1048	1080	1080	1060
	Efficiency (%)	94.5	94.6	94.8	95.0	94.3	94.4	94.6	94.8	94.1	94.2	94.4	94.7	94.0	94.1	94.3	94.6
	kW Input	965	994	992	968	1039	1068	1066	1042	1084	1117	1114	1090	1115	1148	1145	1121

60Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	kVA	1275	1395	1405	1415	1375	1500	1510	1525	1425	1560	1570	1585	1465	1605	1615	1630
	kW	1020	1116	1124	1132	1100	1200	1208	1220	1140	1248	1256	1268	1172	1284	1292	1304
	Efficiency (%)	94.5	94.5	94.6	94.8	94.3	94.2	94.4	94.6	94.1	94.1	94.3	94.5	94.0	94.0	94.2	94.4
	kW Input	1079	1181	1188	1194	1167	1274	1280	1290	1211	1326	1332	1342	1247	1366	1372	1381

DIMENSIONS



COUPLING DISC	'AN'
S.A.E No 18	15,7
S.A.E No 21	0
S.A.E No 24	0

1-BRG ADAPTORS
S.A.E No 0
S.A.E No 00

2-BRG ADAPTORS
S.A.E No 0
S.A.E No 00